



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3953-17
Job Sheet 184668



Part No: D3953-17

Job Qty: 20 ea

DAG
21
9-89

Part Name: Gas Spring Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 11/9/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	20 pcs		11/9/18	0.01	2.20	Waterjet 1		pe 18/10/18
110	QC	20 pcs		11/9/18	0.00	0.00	QC2 Waterjet-3		pe 18/10/18
120	QC	20 pcs		11/9/18	0.00	0.00	QC8-3		OCT 17 2018 68
130	Small Fab	20 pcs		11/9/18	0.00	0.78	Small Fab-5		88 9-89
140	QC	20 pcs		11/9/18	0.00	0.00	QC5		41 18-10-17
150	Packaging	20 pcs		11/9/18	0.00	0.00	Packaging3		21 18-10-17
160	QC21-SA	20 Ea		11/9/18	0.00	0.00	QC21		DAG 21 9-89

Part Op 100 - 1-Cut as per Dwg D3953
Descriptions: 130 - 1- OPEN HOLES AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.375X03.000	M304 SS bar .375 x 3.00	.6250 ft (.03125 ea)	100-Waterjet	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304B0.375X03.000	1	12	0

Part Specifications

Specifications could not be found.

Plex 10/15/18 4:04 PM Dart.Hadley.Shannon

JARI
AEROSPACE

1270 Aberdeen Street,
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartrac.com
www.dartrac.com

Container No: S119290

Part: D3953-17

Job No: 184668

Serial No/Batch: S119290

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/17/18



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15/11/18

D3953-17
Job Sheet 184529



Part No: D3953-17

Job Qty: 20 ea

Part Name: Gas Spring Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		11/9/18	0.00	0.00	Start Up Waterjet		
100	Waterjet - B4B	20 pcs		11/9/18	0.01	2.20	Waterjet1		
110	QC	20 pcs		11/9/18	0.00	0.00	QC2 Waterjet-3		
120	QC	20 pcs		11/9/18	0.00	0.00	QC8-3		
130	Small Fab	20 pcs		11/9/18	0.00	0.78	Small Fab-5		
140	QC	20 pcs		11/9/18	0.00	0.00	QC5		
150	Packaging	20 pcs		11/9/18	0.00	0.00	Packaging3		
160	QC21-SA	20 Ea		11/9/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3953
Descriptions: 130 - 1- OPEN HOLES AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.375X03.000	M304 SS bar .375 x 3.00	.6250 ft (.03125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.375X03.000	1	13	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

